



TwinBond Spray

SPRAYABLE CONSTRUCTION ADHESIVE

- ✔ Full-surface bonding of panels and brick slips.
- ✔ Permanently elastic.

Technical Info

- Consistency (DIN EN ISO 7390): pasty and sprayable.
- Density 23°C / 50% H.R.: 1,38.
- Shore-A-hardness (DIN 53505) after 3 weeks of storage at 23°C / 50% H.R.: 32.
- Modulus elongation at 100% and 23°C (DIN 53504 S2) storage during 7 days at 23°C /50% H.R.: ± 0,8 N/mm².
- Elongation at break (DIN 53504 S2) storage during 7 days at 23°C and 50% H.R.: ± 300%.
- Tensile strength (DIN 53504 S2) storage during 7 days at 23°C/ 50% H.R.: ± 1,5 N/mm².
- Tooling time at 23°C / 50% H.R.: max.25 min.
- Curing through at 23°C / 50% H.R./
 - after 24h: ≥ 2,0 mm;
 - after 48h: ≥3,0 mm.
- Change of volume (DIN EN ISO 10563): ≤ 6%.
- Temperature resistance: -40°C to +90°C.
- Application temperature: from +5°C up to +40°C.
- Shelf life: 18 months, keep dry, cool and frostfree.
- Safety measures: consult the Safety Data Sheet.

Packing

TwinBond Spray grey - hobbock 20L (on request)	550334924
TwinBond Spray black - hobbock 20L (on request)	550342924
TwinBond Spray grey - drum 180L (on request)	550335924

Product

Characteristics

MS polymer for bonding natural stone, stone facings, ceramics, plaster, concrete, wood, insulation panels. Does not contain phthalates, solvents, isocyanates or silicones.

TwinBond Spray black - drum 180L (on request)	550336924
TwinBond Spray black - cartridge 290ml	550352924
TwinBond Spray black - sausage 600ml	550356924

Use

- Apply to a clean, stable substrate.
- Degrease and clean substrate with TwinBond Clean and/or TwinBond Foam.
- Use between +5°C and +40°C .
- Can be sprayed with a Mastergun.
- Test adhesion to plastics, powder coatings, exotic species of wood and bituminous materials.